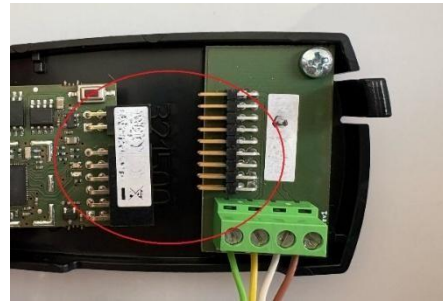
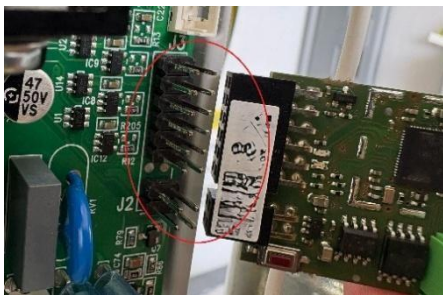


NET NODE 2.0 Programming - LIVI 4/24X/M/AU



1. **Keep the operator power OFF.**
2. **Plug the NETNODE circuit into the 16-pin port on the control board.**
 - Ensure correct pin alignment to prevent damage to both circuits.



3. **Turn the power ON.**
4. **Open the DEA installer App:**
 - Go to **DB Installation** in the left menu.
 - Tap **plus (+) icon** (top right corner).
 - Enter **Installation Name & Address** (e.g., Mr. X, 123 ABCD Rd).
 - Select the installation name to proceed.
6. **Add the Device:**
 - Tap **plus (+) icon** (top right).
 - Pull down to **refresh** → The connected NETNODE should appear.
 - Match the **serial number** with the control board to confirm.
 - Select the device, name it (e.g., LIVI 4/24X/M), and **choose the correct exact model & type (very important)**.
 - Once done, you should see a **green Bluetooth icon**, confirming the connection.

7. Verify Limit Switch Detection:

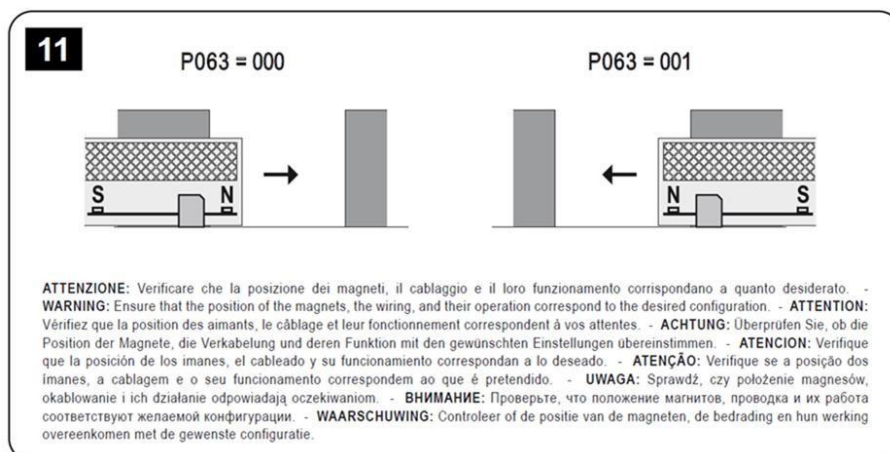
- Go to **Commands** → **Input & Output** (this gives you real time feedback).
- Release the operator and move the gate manually:
 - Move the door to fully open position to align **N magnet** with the sensor on the operator → **Input 3 turns OFF** (switch detected).
 - Move the door to fully close position to align **S magnet** with the sensor on the operator → **Input 4 turns OFF** (switch detected).
- Once checked, **re-engage the motor** by closing the manual release lever.

8. Pair Remote Controls:

- Go to **Remotes**, tap **Add** (top right).
- The control board enters **learning mode for 10 seconds**.
- Press any button on the remote to pair.
- The remote details will appear; name the remote user and **tap ✓ to save**. (If you don't want to name it just write something in the info remote box and delete to activate the tick).
- Repeat for multiple remotes.

9. Adjust Parameter Settings:

- Go to **Device Parameters** → **P063**.
- Default is **000** (Standard installation); change to **001** for reversed installation.



- Tap **✓ (top right corner)** to save.

10. Learn the Operator Stroke:

- Check motor rotation:
 - ▢ **Holding OPEN M1 → Gate should open.**
 - ▢ **Holding CLOSE M1 → Gate should close.**
 - ▢ If incorrect, revisit **P063** (step 9).
- Tap **Continue**, move gate to **fully closed position** (Holding CLOSE M1), then tap **Closing Stop**.
- Move gate to **fully open position** (Holding OPEN M1), then tap **Opening Stop**.
- Press **Start Learning** → The system will **automatically close and open** to memorize the stroke.
- If the app gets disconnected, don't worry—stroke learning is saved.

11. Final Check:

- Turn the power off and remove the NET NODE circuit to put it back in the case.
- Turn the power back on. The remote should now work, and the motor should be fully functional

Troubleshooting

- If the **remote does not work** and you receive "**err 15**" after a radio command, redo **Step 10 carefully**.
- If the **app disconnects**, restart both the **operator and the app**, then reconnect.